IN THE SPECIFICATION

Please amend page 45, as follows:

Using a low cost 1 to 1 ratio mixing and dispensing equipment, the formulated resin and activated resin is pumped between the glass easily and reliable at minimum cost. Cleaning of the mixing head is accomplished with uncatalyzed resin.

For plant production, conventional mixing equipment for unsaturated polyester that can dispense on a continual basis, a 100 to 1 ratio is recommended. or plant production, conventional mixing equipment for urethane resin that can be mixed and dispensed continuously are available from various sources. **WHAT IS CLAIMED IS:** 1. An insulated glass-structure, which is impact resistant, comprises at least two sheets, wherein at least one of said sheets is of glass; a spacer, which separates and supports said at least two sheets or, and forms a space between said two sheets wherein an inner surface of at least one of said two sheets defining said space further comprises a layer of a resin, which is liquid prior to cure, supported on said inner surface. The insulated glass structure of Claim 1, wherein the resin is a polyurethane formed from a diisocyanate monomer, dimer, trimer or prepolymer wherein the diisocyanate is selected from the group consisting of hexamethylene diisocyanate monomer, isophone diisocyanate monomer, dicyclohexyl methane 4, 4-diisocyanate.